



Building on experience

Nauta Heeg Staalbouw is building on 150 years of experience – a solid foundation for the future success of our steel construction company. We supply complex steel structures, are specialists in the area of slackening structures and also build structures for offshore use.

As a company, we draw on our past experience, while keeping our sights firmly fixed on the future. The complex structures we build and the special products to which we contribute can be found in the Netherlands and abroad. Nauta Heeg excels as a supplier of slackening structures, equipment and offshore structures, as well as complex steel structures for the industrial, commercial and industrial building and civil engineering sectors.

Our premises are in a unique location on open water, which presents all kinds of possibilities. Large structures can be manufactured and shipped in a single piece. We also have experienced assembly teams who will assemble structures on site.

Nauta Heeg is part of the GB Steel Group. Within this group we are united in steel with five other companies and can handle any order individually or by working together.

Want to find out more? Give us a call on **+31 (0)515 44 25 47**

20 thousand tonnes of steel manufactured a year in collaboration with the GB Steel Group

21.000 m² production area, of which 7,500 m² is covered

150 metre quay with direct access to open water

+45% solvency

€40 million turnover a year within the GB Steel Group guarantees reliable handling of your order

80 tonne lifting capacity. Additional lifting capacity on outdoor part of site

3D BIM Engineering

GB Steel Group

- ✓ Cost-effective purchasing
- ✓ Extensive production optionst

Nauta Staalbouw Heeg is active in the infrastructure, offshore, industrial and commercial and industrial building sectors



Market stalls
Market Hall, Rotterdam
Photo: Steven Sholten, cimon communicatie



Top frames for stainless steel silos
Louis Dreyfus Group



Launching structure
Nexen Petroleum UK



Slackening structures
Argos, Rotterdam

Nauta Staalbouw Heeg supplies large structures within the Netherlands and abroad

Description	Scope	Category	Location
Market stalls, Market Hall, Rotterdam	300 tonnes	Commercial and industrial building - Food/FMCG	Rotterdam
Pile heads, Tweede Maasvlakte	4 units, diameter = 3 m and 40 tonnes per unit	Offshore & infrastructure	Rotterdam
DSM, Stein Harbour	250 m of slackening structures + 66 m rising girder weighing 125 tonnes	Offshore & infrastructure	Stein
Access towers for harbours	approx. 25 units, 4 m x 4 m with height up to 30 m	Industry	worldwide
Alblasserdam Harbour	300 m of cladding for quay	Offshore & infrastructure	Alblasserdam
InHolland, Rotterdam	1,000 tonnes, 15 m x 60 m trusses weighing 125 tonnes	Commercial and industrial building - Education	Rotterdam
Vehicle hangars, Ministry of Defence (North)	1,000 tonne structure	Commercial and industrial building	Various locations
LNG terminal, Rotterdam	20 pile heads, 45 tonnes per unit	Offshore & infrastructure	Rotterdam
Vopak, Amsterdam	130 m of slackening structures and 13 pile heads	Offshore & infrastructure	Amsterdam
Texel ferry mooring facility/jetty	110 metres long, 6 floating sections weighing 65 tonnes each	Offshore & infrastructure	Den Helder
Slackening structures, Argos Rotterdam,	122 metres long, 8 sections weighing 40 tonnes each	Offshore & infrastructure	Rotterdam
Top frames for stainless steel silos for sea transport	6 sheet-steel frames, 13 x 13 metres	Industry	Rio de Janeiro
Launching structure, Nexen Petroleum	for freefall lifeboats	Offshore & infrastructure	North Sea, Scotland
NUON Eemshaven	Unit weight of 80 tonnes	Offshore & infrastructure	Eemshaven

Take a look at our [projects](#) or watch our [corporate video](#)



Tower structure



Infrastructure pile heads
Vopak, Amsterdam



Slackening structures and lifting structure
DSM, Stein Harbour



Tropspalen
Allseas, Pieter Schelte, Tweede Maasvlakte